



Laser-Dark Opaque Material

PRINTING INSTRUCTIONS FOR DARK COLORED NON-SYNTHETIC TEXTILES

Settings for Color Copiers or Laser/LED Page Printers

Mirror image: OFF
 Media type: Heavy, Thick, or Card Stock
 Paper Feed: Manual (where possible)
 Paper Exit: Bypass (or as straight as possible)

Press Settings

Substrate	Temperature (F/°C)	Pressure	Dwell Time (Seconds)	Peel
100% Cotton	390 / 200	Heavy	60 - 80	Warm

Cutting

After printing, cut away the remaining white material around the printed design on the FOREVER Laser-Dark. Optical vinyl cutters may be used with this Opaque Material.

Peeling

Peel the transfer coating off the paper. For easy peeling, tear the back paper of the paper slightly or use cellophane tape.

Imprinting

- Place textile on heat press, pre-press textile for 5 seconds to remove any moisture.
- Position the printed Laser-Dark Opaque Material, face-up, on top of the textile.
- For a glossy finish place a FOREVER ANTI-STICK silicon sheet, coated side face-down, over the transfer. For a matte finish place a sheet of FOREVER VARIO-TRANS, coated side face-down, over the transfer. You will need to use one of these sheets as they serve to "fix" the image to the shirt for better long-term durability.
- Cover transfer and FOREVER fixing sheet (Anti-Stick or Vario-Trans) with 5 sheets of plain, uncoated paper.
- Press according to the directions in the table above.
- Remove the 5 sheets of paper. Rub the fixing sheet with a towel or mousepad until transfer is warm to the touch. Remove and discard the fixing sheet.
- For a softer touch to the transfer, stretch the garment after removing from your heat press.

Care of Transfer

- Wash inside out and no higher than 104°F (40°C).
- Line dry.
- Do not iron the image.

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