



## **CLASSIC + Universal** **FOR LIGHT COLORED TEXTILES**

### **Settings for Color Copiers or Laser Printers**

Mirror image:	ON
Media type:	Heavy, Thick, or Card Stock
Paper Feed:	Manual (where possible)
Paper Exit:	Bypass (or as straight as possible)

### **Heat Press Settings**

- 390°F (200°C)
- Heavy pressure (60 – 70 psi)
- 10 – 15 seconds dwell time for t-shirts

### **Printing**

Print onto the glossy side of the transfer paper using the printer settings above.

### **Cutting**

Cut the remaining white area away from around the printed design on the transfer paper. It is okay to leave some white area around the print.

### **Imprinting**

- Place textile onto the heat press. Pre-Press textile for 5 seconds to remove any moisture.
- Position Classic + Universal over the textile with the printed side down on the textile.
- Press for 10 – 15 seconds in the heat press.
- Peeling
  - Allow the t-shirt to cool on the press for 5 seconds before peeling the backing sheet. Pull the shirt from both sides to help decrease the “hand” of the transfer.
  - Peel the backing sheet immediately if you are pressing a mousepad.
- For added durability, cover the t-shirt with a FOREVER ANTI-STICK silicon sheet and press again for 10 seconds. This step is vital to ensuring the best possible fixing of the image to the substrate.
- Always peel the backing sheet from the substrate before removing it from the press.

### **Washing & Ironing**

- Wash in water up to 100°F (40°C).
- Wash textile inside out.
- To iron the textile, cover the printed image with baking paper and iron on low heat.

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