

JET-OPAQUE<sup>®</sup> Heat Transfer Papers are designed for the ink jet heat transfer printing of photos and images to dark colored T-shirts, sweatshirts, mousepads, puzzles and leather goods. Choose garments that have a tight weave. This is particularly important when transferring to sweatshirts.

## PRINTING

1. DO NOT mirror the image.
2. Load the paper so that the image will appear on the coated side of the paper.
3. JET-OPAQUE<sup>®</sup> Heat Transfer Paper should be fed into the Ink Jet Printer with the short dimension first (grain long).
4. Trim away any unprinted paper around the image if desired. Optical Cutters can be used to trim image.
5. Slowly peel the paper backing from the transfer film, starting with a small tear in the corner to make separating easier.

## TRANSFERRING

### Using a Commercial Heat Press

1. Place the film on top of the garment with the printed side up. Cover with silicone ironing sheet. Press:  
**30 seconds at 350°F using medium pressure**
2. Remove the ironing sheet after it cools.

## WASHING INSTRUCTIONS

Garment *must be washed* to set inks within Opaque material! Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low heat setting. Do not iron directly on the transferred area.

## STORAGE AND HANDLING OF JET-OPAQUE<sup>®</sup> HEAT TRANSFER PAPERS

Store JET-OPAQUE<sup>®</sup> Heat Transfer Papers in a cool, dry area and do not remove from carton or poly bag until you are ready to use.

## NOTE

Dark colored polyester and nylon are not recommended because the dye may migrate into the transfer.

Refer to [www.conde.com](http://www.conde.com) for information on our entire line of heat transfer products.

## IMPORTANT

We thoroughly test each of our products on various substrates using different transfer equipment (including many different hand irons). However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy. Conduct tests to determine the best time and temperature to use with your equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use this paper.

Condé Systems, Inc. provides products that are intended for professional use only and for users who have read and understood the instructions for proper application. Please consult a qualified Condé technician for inquiries where further clarification is required. Improper use and installation will result in undesirable results in the imprinted item and damage to your heat press, printer components and other related equipment. Condé Systems, Inc. assumes no liability whatsoever, expressed or implied, for the use of these products, nor their installation. Condé Systems assumes no legal liability or responsibility for the accuracy, completeness or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately-owned rights. Past performance is not necessarily indicative of future results.

All instructions and product specifications are subject to change without notice. Please visit our web site at [www.conde.com](http://www.conde.com) for pertinent updates.